



Den Braven

Woodfix D3

Dispersion wood glue



PRODUCT DESCRIPTION

Zwaluw Woodfix D3 is a liquid white wood adhesive based on PVAC. The adhesive cures by evaporation of water from the adhesive and cures translucently.

KEY BENEFITS

- Water resistant (D3)
- For interior and exterior use (not exposed to direct weather conditions)- White during application, transparent when fully cured

APPLICATIONS

Zwaluw Woodfix D3 was developed as a wood adhesive for interior and exterior applications in areas not exposed to direct weather conditions.

DIRECTION FOR USE

Apply the adhesive to one side. For hard wood and for highly porous substrates apply the adhesive to both sides. After application of the adhesive we advise a minimum pressure time of 10 minutes.
- - Staining of the adhesive can stay visible after being painted over with transparent paint.

TECHNICAL SPECIFICATIONS

Application Temperature		+5°C to +30°C
Base		PVAC
Curing Time	@23°C/50% RH	24 hours
Density		1,10 g/ml
Open Time	@ +23°C/50% RH	5 minuten (@ +23°C/50% RH)
Usage		120-200g/m ²
Tensile Strength		4,5 N/mm ²
Viscosity		13.000 mPas

These are typical values

LIMITATIONS

- Not suitable for PE, PP, PC, PMMA, PTFE, soft plastics, neoprene and bituminous substrates, Not suitable for wood with a moisture content above 15%

SURFACE PREPARATIONS AND FINISHING

Application temperature: +5°C to +30°C (applies to environment and substrates). All substrates must be solid, clean, dry, and free of grease and dust. Always test adhesion prior to application.

CLEANING

It is possible the adhesive will remain visible after painting with transparent paint.

PACKAGING DESCRIPTION

- Bucket
- Bottle For product specifications, please refer to the Product Detail Page

COLOR

Transparent

SHELF LIFE

In unopened original packaging between +5°C and +25°C, shelf life is up to 12 months from production date, stored in a dry place.

CERTIFICATIONS

- EN 204/205 D3

HEALTH & SAFETY

Product Safety Data Sheet must be read and understood before use. These are available on request and via our websites

WARRANTY & GUARANTEE

Bostik warrants that its product complies, within its shelf life, to its specification.

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