Den Braven

Spray Adhesive

Multi-purpose adhesive for porous and non-porous substrates

PRODUCT DESCRIPTION

Spray Adhesive can be used for all minor adhesive problems in motor vehicle technology, trade, modeling, DIY, hobby and household.
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KEY BENEFITS

Instant adhesive strength
Adjustable nozzle

APPLICATIONS

Spray Adhesive is suitable for paper, cardboard, wood, thin veneer, cork, leather, textiles, polystyrene foam, rubber, plastic foil (except PVC/PE).

DIRECTION FOR USE

Shake intensively before application. The surfaces to be bonded must be free of grease and dust and have to be roughened (grinding dust must be removed!). For absorbent substrates (wood, felt, etc.), the application rate should be increased. Spraying distance about 20-25 cm. For contact bonding, adhesive has to be applied separately on both parts. Depending on ambient temperature and layer thickness, the adhesive has to dry for 5 to 15 minutes. Then the parts are put together and pressed. A subsequent correction is hardly possible. For assembly bonding the two parts are also provided separately with adhesive. After a short flash-off time the parts are put together with adhesive still moist. Corrections are here, depending on the material properties, for an even longer time possible. The bond should remain unloaded until the adhesive has fully bonded (about 24 hours). To avoid a possible blockage of the nozzle, turn the can
- after use and spray until no more adhesive leaks the nozzle. Note: The suitability of the adhesive, in conjunction with the various substrates has to be clarified by preliminary tests.

TECHNICAL SPECIFICATIONS

Application Temperature	+5°C to +35°C
Base	Adhesive solution based on synthetic rubber and resin in a hydrocarbon/ketone solvent blend
Curing Time	Adhesive becomes tacky in 1 to 3 minutes and should be bonded within 10 to 20 minutes. Adhesive remains ‘wet’ for 15 to 25 minutes.
Temperature Resistance	-25°C to +45°C
Temperature range [°C]	-25°C to +45°C

These are typical values

PACKAGING DESCRIPTION

Can

SHELF LIFE

Store between +5°C and +25°C in shaded conditions. Shelf life is 12 months when stored as recommended in original unopened packaging.

HEALTH & SAFETY

Product Safety Data Sheet must be read and understood before use. These are available on request and via our websites

WARRANTY & GUARANTEE

Bostik warrants that its product complies, within its shelf life, to its specification.

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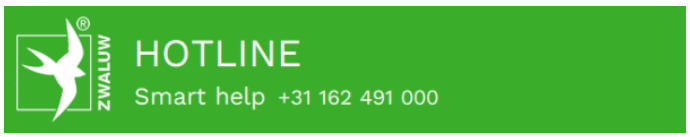

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