Den Braven

Montagefix-SBR

Versatile solvent based adhesive

PRODUCT DESCRIPTION

Zwaluw Montagefix-SBR is a fast curing construction adhesive based on SBR rubber for interior use which cures by evaporation of solvents to a strong and durable bond.

KEY BENEFITS

Versatile fast curing contact adhesive
Free of toluene
Suitable for EPS and XPS
Suitable for porous and non-porous substrates
Adheres to most building materials

APPLICATIONS

Zwaluw Montagefix-SBR was developed for bonding of skirting boards, panels, chipboard, uPVC, all kinds of wood, metal and ceramic on masonry, concrete and stone.

DIRECTION FOR USE

Apply the adhesive vertically. The material must be put into place by shoving and pushing firmly. For faster bonding, bond both parts together and take them apart again. Let dry for 5 minutes and close the connection. It may be necessary to support the connection for up to 24 hours. For the best results at least one of the two surfaces must be porous. Do not apply in dots!

TECHNICAL SPECIFICATIONS

Application Temperature		+5°C to +25°C
Base		Styrene-butadiene rubber
Curing Time	+23°C / 50% RH	72 hours
Density		1,40 g/ml
Frost Resistance		Up to -15°C
Open Time		3-5 minutes
Skin Formation		3-5 minutes
Temperature Resistance		-30°C to +70°C
Usage		300-600 g/m²

These are typical values

LIMITATIONS

- Not suitable for PE, PP, PC, PMMA, PTFE, soft plastics, neoprene and bituminous substrates

SURFACE PREPARATIONS AND FINISHING

Application temperature: +5°C to +30°C (applies to environment and substrates). All substrates must be solid, clean, dry, and free of grease and dust. Clean substrates with Zwaluw Cleaner. Zwaluw Montagefix-SBR adheres perfectly without the use of primer to most non porous substrates. Porous substrates to be pre-treated with Zwaluw Universal Primer. Always test adhesion prior to application.

CLEANING

Uncured material and tools can be cleaned by using Zwaluw Cleaner. Cured material can only be mechanically removed. Hands can be cleaned with Zwaluw Wipes.

PACKAGING DESCRIPTION

- Cartridge
For product specifications, please refer to the Product Detail Page

COLOR

Beige

SHELF LIFE

In unopened original packaging between +5°C and +25°C, shelf life is up to 12 months from production date, stored in a dry place.

HEALTH & SAFETY

Product Safety Data Sheet must be read and understood before use. These are available on request and via our websites

WARRANTY & GUARANTEE

Bostik warrants that its product complies, within its shelf life, to its specification.

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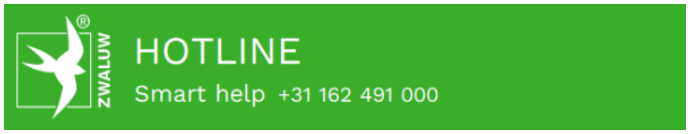

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